

# Sheet1

## Baukastenstückliste B1

|    |    |    |   |
|----|----|----|---|
| T1 | 1  | P1 |   |
| T2 | 1  | B1 | 2 |
| T3 | 32 | B2 | 1 |
| B2 |    | T6 | 1 |
| T4 | 1  | P2 |   |
| T5 | 1  | B1 | 2 |
|    |    | B2 | 1 |
|    |    | T7 | 1 |

## Struckturstückliste P1

|       |    |       |    |
|-------|----|-------|----|
| 1 B1  | 2  | 1 B1  | 2  |
| -2 T1 | 2  | -2 T1 | 2  |
| -2 T2 | 2  | -2 T2 | 2  |
| -2 T3 | 64 | -2 T3 | 64 |
| 1 B2  | 1  | 1 B2  | 1  |
| -2 T4 | 1  | -2 T4 | 1  |
| -2 T5 | 1  | -2 T5 | 1  |
| 1 T6  | 1  | 1 T7  | 1  |

## Mengenübersicht P1

|    |    |    |    |
|----|----|----|----|
| T1 | 2  | P2 |    |
| T2 | 2  | T1 | 2  |
| T3 | 64 | T2 | 2  |
| T4 | 1  | T3 | 64 |
| T5 | 1  | T4 | 1  |
| T6 | 1  | T5 | 1  |
| B1 | 2  | T7 | 1  |
| B2 | 1  | B1 | 2  |
|    |    | B2 | 1  |

B1 =Rad  
 T1 =Achse  
 T2 =Speiche  
 B2 =Rahmen  
 T4 =Farbe  
 T5 =Rahmen  
 P1 =Sport  
 T6 =Sportlenker  
 P2 =BMX  
 T7 =BMX-Lenker

## Arbeitsplan

| B1            |           |              |                 |
|---------------|-----------|--------------|-----------------|
| Arbeitsgangnr | Machinenr | Rüstzeit(tr) | Einsatzzeit(te) |
| AG01          | Masch X   | 10           | 2               |
| AG02          | Masch Y   | 5            | 3               |
| B2            |           |              |                 |
| AG03          | Masch Z   | 4            | 2               |
| P1            |           |              |                 |
| AG04          | Masch Y   | 3            | 2               |
| AG05          | Masch Y   | 3            | 2               |

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|      |  |         |   |   |
|------|--|---------|---|---|
| P2   |  |         |   |   |
| AG04 |  | Masch Y | 3 | 2 |
| AG06 |  | Masch Y | 3 | 2 |

Fertigungsliste (Baukasten)

|            |       |             |          |             |
|------------|-------|-------------|----------|-------------|
| B1         |       |             |          |             |
| Teile/Agnr | Menge | Maschinennr | Rüstzeit | Einsatzzeit |
| T1         | 1     |             |          |             |
| T2         | 1     |             |          |             |
| AG01       |       | Masch X     | 10       | 2           |
| T3         | 32    |             |          |             |
| AG02       |       | Masch Y     | 5        | 3           |
| B2         | 1     |             |          |             |
| T4         | 1     |             |          |             |
| T5         | 1     |             |          |             |
| AG03       |       | Masch Z     | 4        | 2           |
| P1         |       |             |          |             |
| B1         | 2     |             |          |             |
| B2         | 1     |             |          |             |
| AG04       |       | Masch Y     | 3        | 2           |
| T6         | 1     |             |          |             |
| AG05       |       | Masch Y     | 3        | 2           |
| P2         |       |             |          |             |
| B1         | 2     |             |          |             |
| B2         | 1     |             |          |             |
| AG04       |       | Masch Y     | 3        | 2           |
| T7         | 1     |             |          |             |
| AG06       |       | Masch Y     | 3        | 2           |

Fertigungsliste P1

| Stufe | Teile/agnr | Menge | Maschinennr | Rüstzeit(tr) | Einsatzzeit(tr) |
|-------|------------|-------|-------------|--------------|-----------------|
|       | 1 B1       |       | 2           |              |                 |
|       | 2 T1       |       | 2           |              |                 |
|       | 2 T2       |       | 2           |              |                 |
|       | 2 AG01     |       | Masch X     | 10           | 2               |
|       | 2 T3       | 64    |             |              |                 |
|       | 2 AG02     |       | Masch Y     | 5            | 3               |
|       | 1 B2       | 1     |             |              |                 |
|       | 2 T4       | 1     |             |              |                 |
|       | 2 T5       | 1     |             |              |                 |
|       | 2 AG03     |       | Masch Z     | 4            | 2               |
|       | 1 AG04     |       | Masch Y     | 3            | 2               |
|       | 1 T6       | 1     |             |              |                 |
|       | 1 AG05     |       | Masch Y     | 3            | 2               |

Fertigungsliste P2

|      |   |
|------|---|
| 1 B1 | 2 |
| 2 T1 | 2 |
| 2 T2 | 2 |

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|        |         |    |   |
|--------|---------|----|---|
| 2 AG01 | Masch X | 10 | 2 |
| 2 T3   | 64      |    |   |
| 2 AG02 | Masch Y | 5  | 3 |
| 1 B2   | 1       |    |   |
| 2 T4   | 1       |    |   |
| 2 T5   | 1       |    |   |
| 2 AG03 | Masch Z | 4  | 2 |
| 1 AG04 | Masch Y | 3  | 2 |
| 1 T7   | 1       |    |   |
| 1 AG06 | Masch Y | 3  | 2 |



e)

